10.1 Actual value of machine

Efficiency:	52.2 %	(8h)
MTBA:	0 h 51 min	(168.0h)
delete:	no	
deleted on:	04.01.15	12:41
Production:	19842138 kg	
delete:	no	
deleted on:	01.01.96	00:02

< > − + ? >

11.1 Actual shift

Actual shift: 1

Production: 589.70 kg

Efficiency: 41.9 %

12.1 Settings

Delivery speed:	720	m/min
Can Capacity:	5000	m
Counter:	1601	m
Reset counter:	no	
Break signal counter:	50	m

Sliver weight, target:
85.00 grs/yd

Article: 0) default

1 Parameters of levelling

Levelling:		on
LAP-Offset:	on	0 mm
Levelling action point:		930 mm
Scanning:		no
Levelling intensity:		100.7 %
Sliver test:		no
Adaptation slow speed:		50 %
Optimization:		no
Adjustment of levelling Only at material change!		no

Scan roller clearance borderline

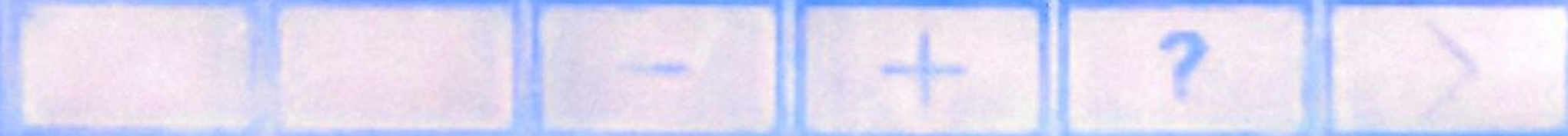
20.2 Parameters of material

Scan roll distance at 0% deviation:
5.397 mm

Sliver weight, target:
85.00 grs/yd (-> Data display 12.1)

Sliver weight, actual:
85.00 grs/yd

Scan roller clearance borderline

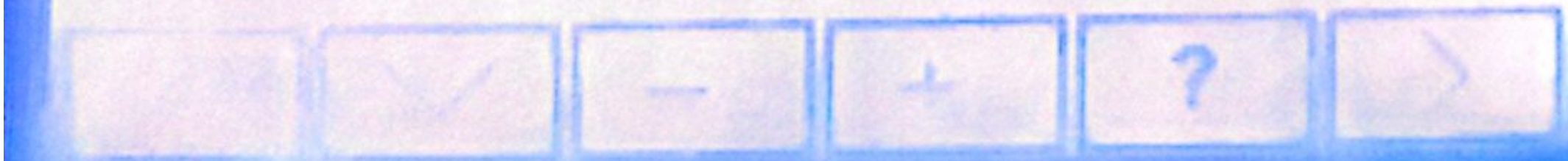


A%-Parameters

A%:

Stop limit:	2.0 %
Length:	20 m
Switch off:	stop
T.-compensation:	18000 m
Fast switch off:	on
Sliver weight o.k.?:	no

Calander discs clearance at 0% error:
0.500 mm



21.2 Parameters of CV and spectrum

CV%:

Stop limit:	3.3	%
Switch off:	on	
Laboratory:	2.4	%
Switch off mode:	100m	

Spectrogram:

Stop limit:	350	%
Switch off:	on	

21.3 Parameters of thick places

Mass of thick places: 30 %

Switch off: on

Length: 5000 m

max. number of thick places: 5

Currently produced sliver:

Thick places: 0

per length: 5000 m

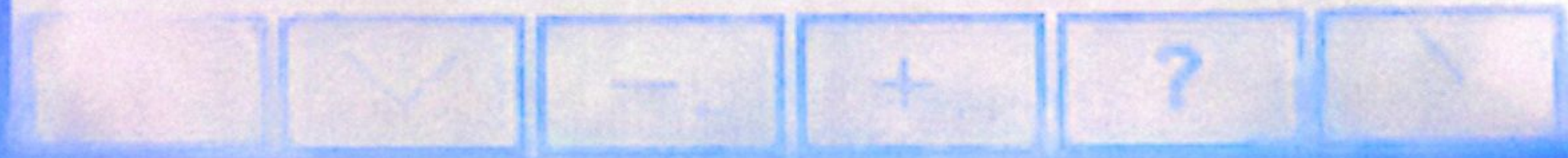
21.4 Additional setting Q-shut-down

Error confirmation with password: no

22.1 Spectrogram - peak

Page: 1 Machine setting

Change gear 1 (NW1):	39
Change gear 2 (NW2):	52
Break draft (VV):	1.15
Sliver channel (BK):	29.0



23.5 Quality values

A%	: 1.0	CV5cm	: 1.23	%
CV%	: 1.67	CV10cm	: 1.08	%
MCV%	: 1.37	CV25cm	: 0.77	%
		CV50cm	: 0.55	%
		CV1m	: 0.38	%
		CV3m	: 0.23	%
		CV5m	: 0.17	%

38.1 General

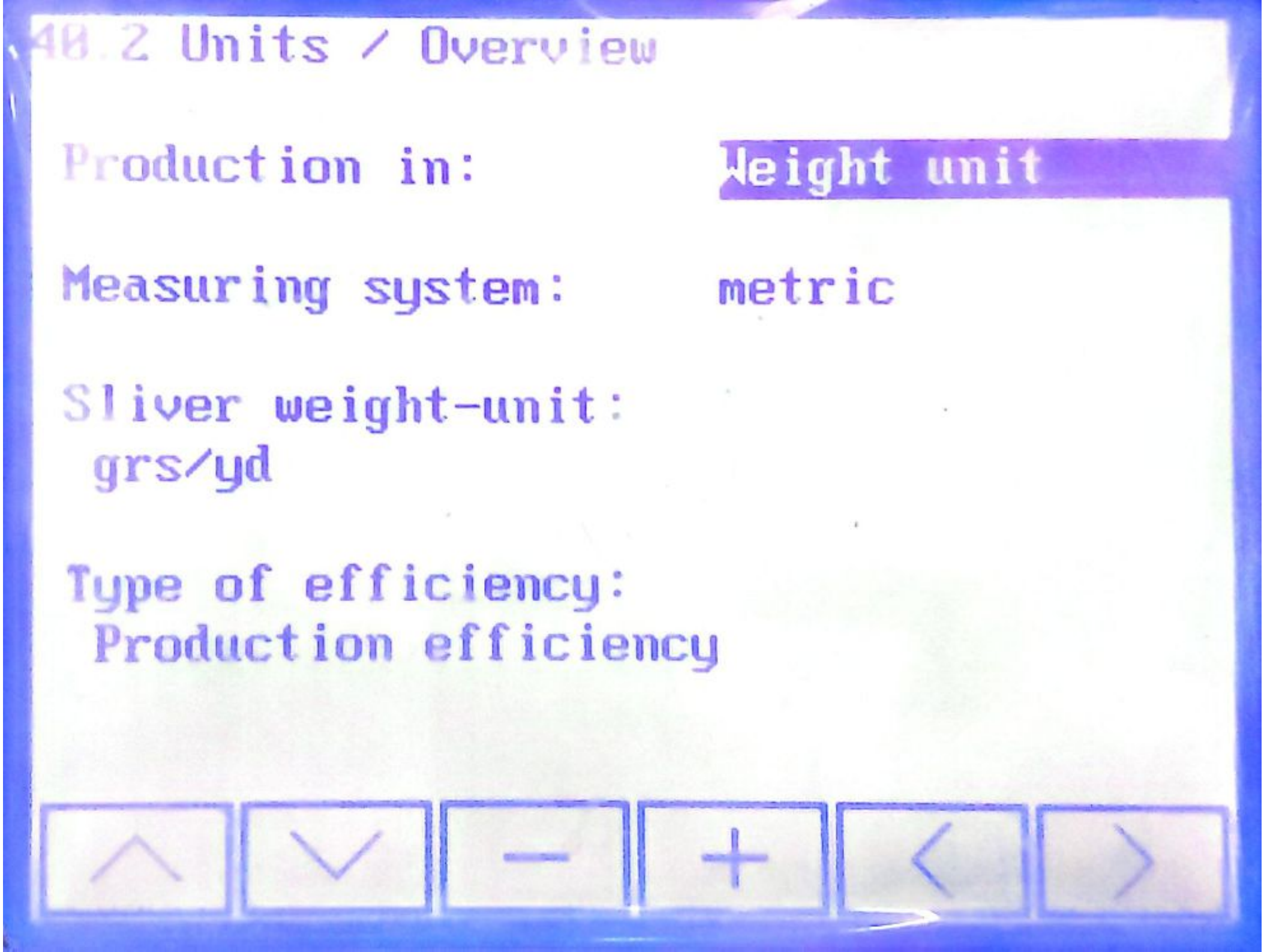
Drawframe: RSB-D 45

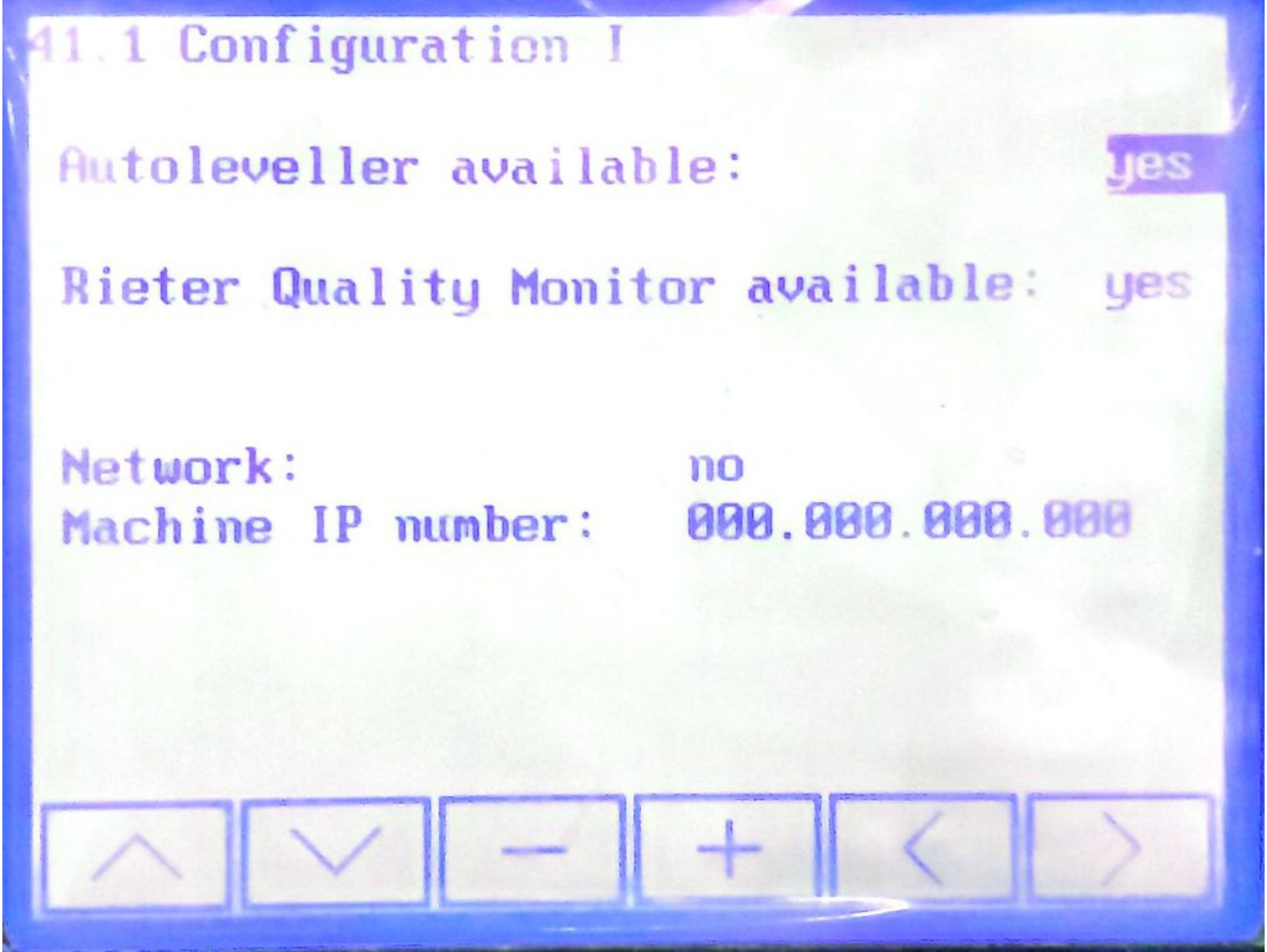
Program version:

A1 : V 3.04

D295(REG): V 2.12

D295(RQM): V 2.12


40.2 Units / Overview
Production in:
Weight unit
Measuring system:
metric
Sliver weight-unit:
grs/yd
Type of efficiency:
Production efficiency


41.1 Configuration I
Autoleveller available: yes
Rieter Quality Monitor available: yes
Network: no
Machine IP number: 000.000.000.000

41.2 Configuration VI

Sliver creel:

Power creel

Can handling:

Can removal to the floor

Cleaning sliver deposit available no

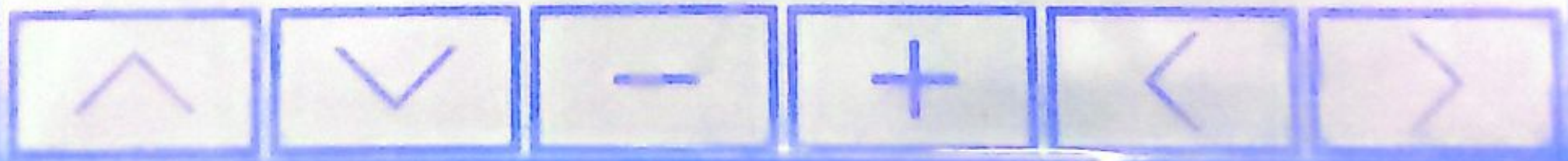
41.3 Configuration III

Suction system:

Suction of machine

Lubrication system:

Lubrication bar



42.1 Settings I

Starting after can exchange:

Speed:		100	m/min
Duration:	(5)	10	s
Sensor:		off	
Suction on:	(5.0)	5.0	s
Upper suction:			
Raise:	(1)	1	s
Interval:	(60)	60	s

42.2 Settings II

Thread-up:

Jet-duration: (0.5) 3.5 s

Condenser:

Cleaning duration: (0.3) 0.3 s

Cleaning interval: (1) 1 min

Drafting system:

Pressure off: (60) 60 s

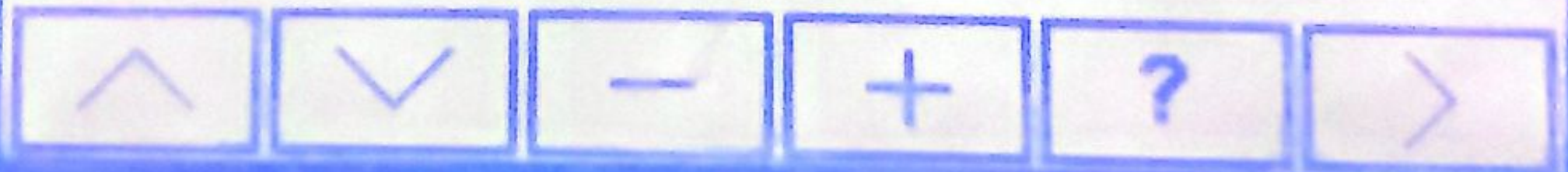
42.4 Settings Can changer

Sliver deposit allowed without can:

no

Fast-stop at can change:

no



42.5 Machine suction adjustment

Suction OFF during can exchange:

no

Wiping during can exchange:

no

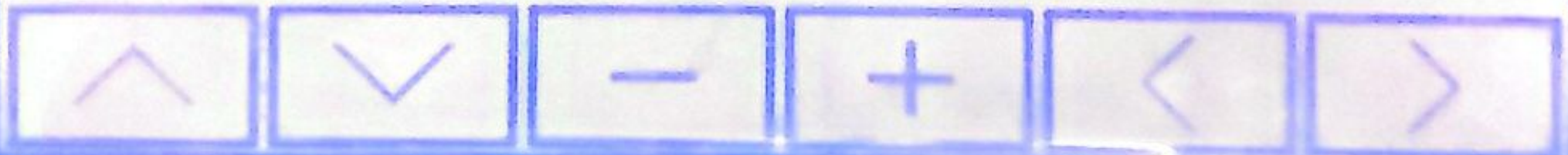
42.8 General setting

Frequency of power mains: 50 Hz

Can diameter of output: 600 mm

Gearing layout: 064/01

Drawframe: RSB-D 45 (1)
Serial No. : 40018121-01545
Year : 2014



Az.9 Setting integr. sliver cu[illegible]er

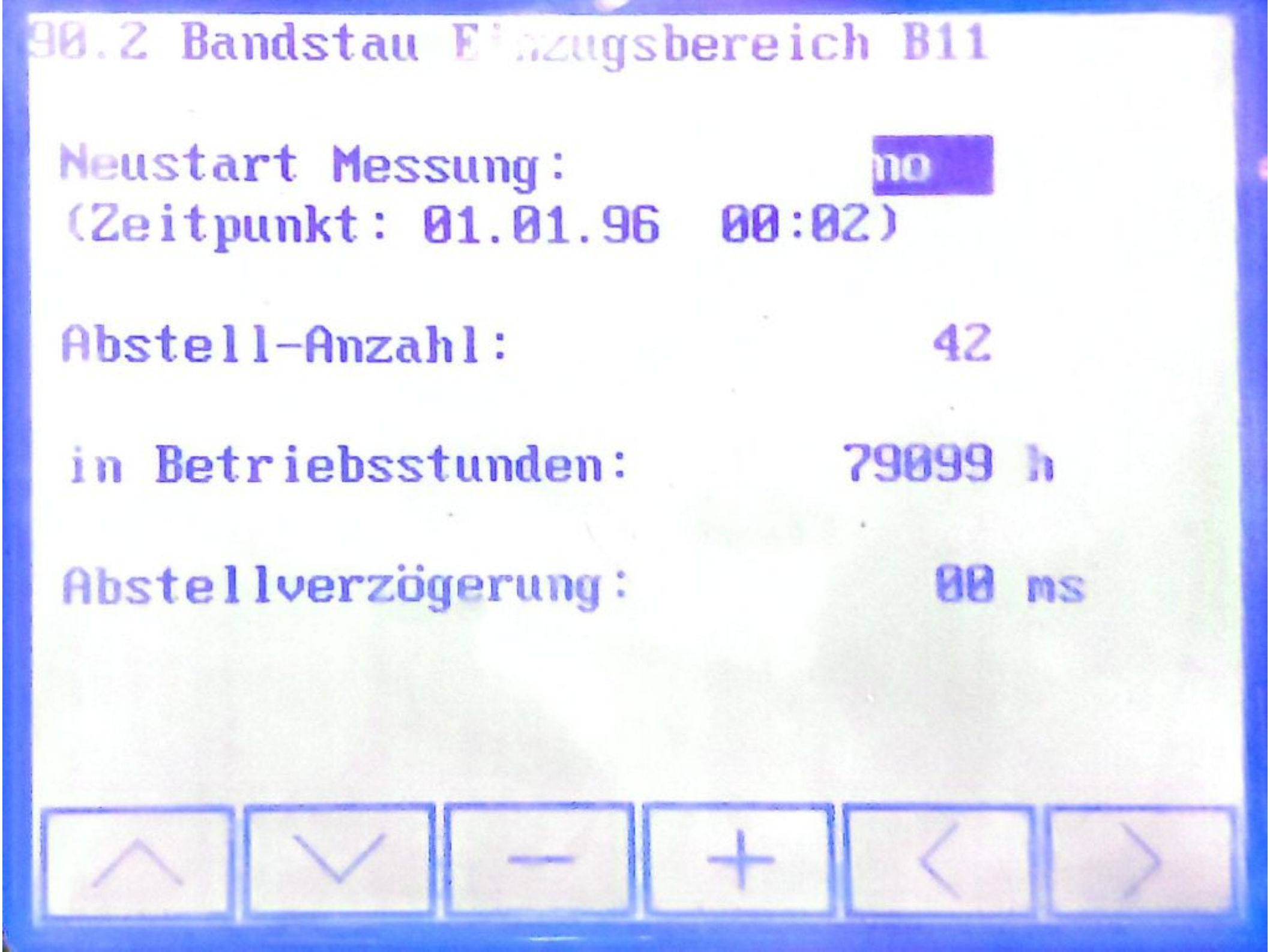
Sliver cutting:	off
Staple length:	30 mm
Length of sliver duct:	440 mm
	(490 mm)
Generating thin place:	
Impulse duration:	0.40 s
Transport distance:	15 mm
Transport thin place:	
Impulse duration:	3.84 s
Transport distance:	430 mm

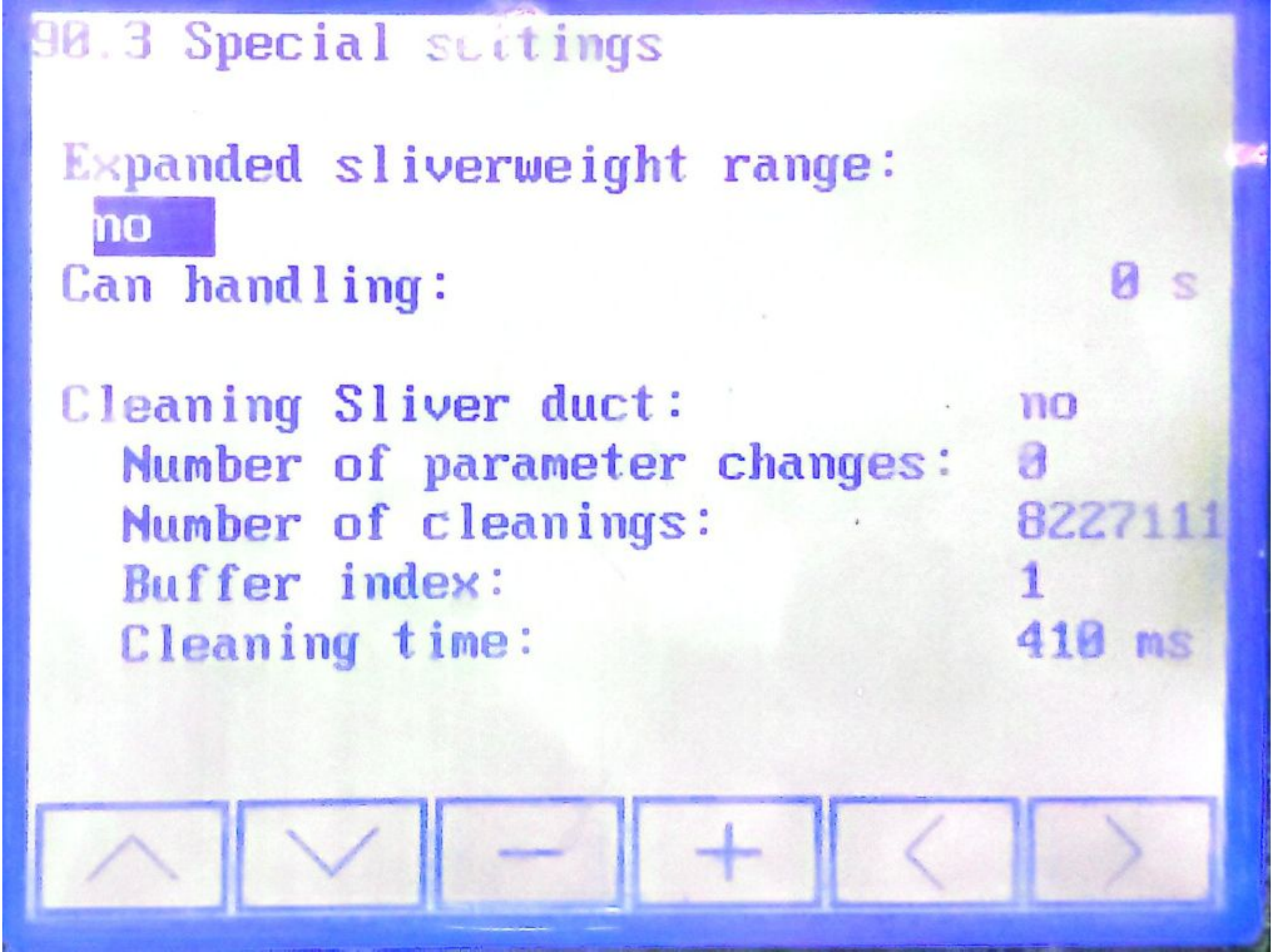
90.1 Bandstauüberwachung B24

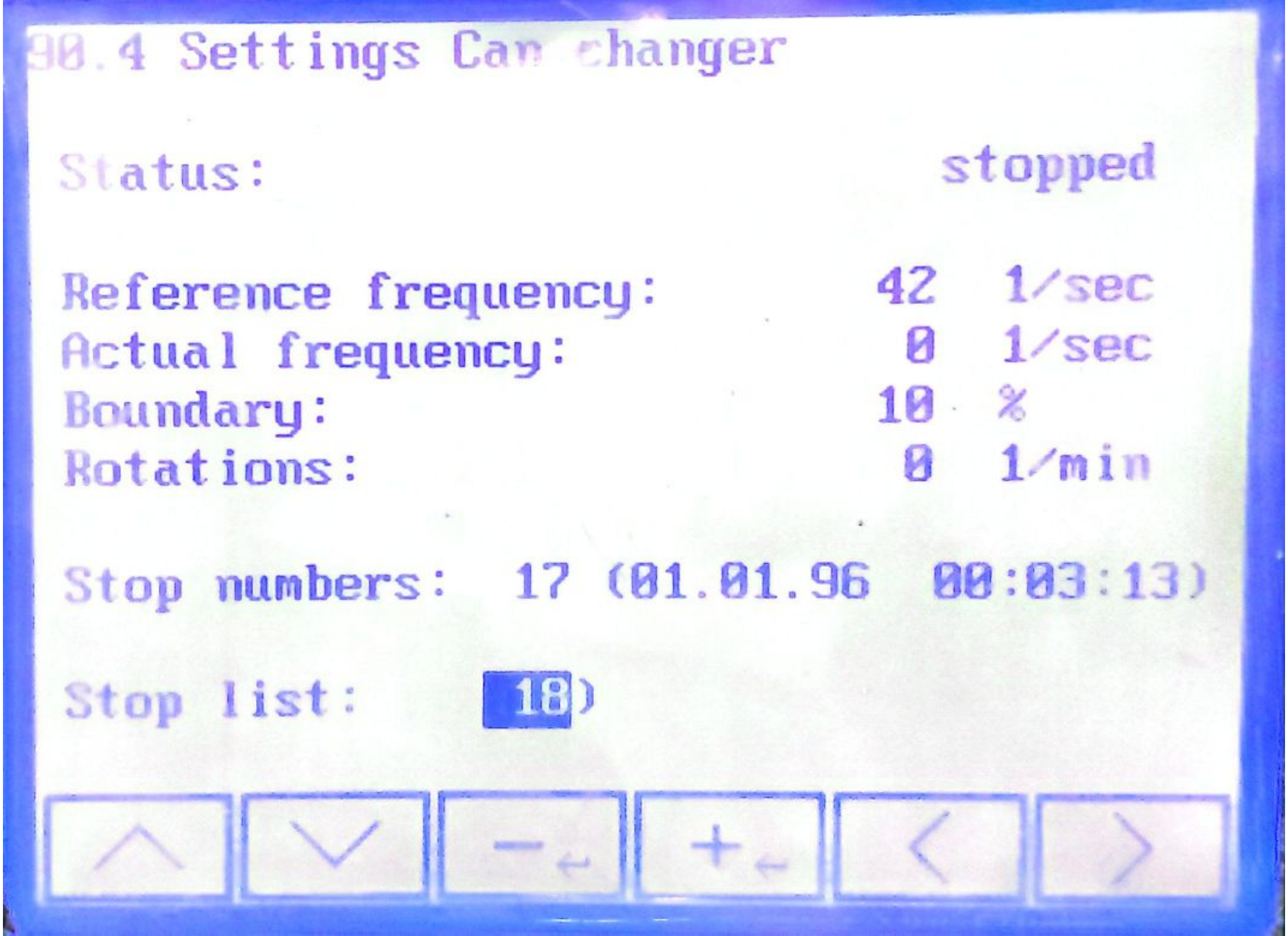
Abstellverzögerung: 3.10 s

Häufigkeit Sensorimp. bei Impulslänge:

Abstellverzögerung (- 10ms):	0
Abstellverzögerung (- 20ms):	0
Abstellverzögerung (- 30ms):	0
Abstellverzögerung (- 40ms):	0
Abstellverzögerung (- 50ms):	0


90.2 Bandstau Einzugsbereich B11
Neustart Messung: no
(Zeitpunkt: 01.01.96 00:02)
Abstell-Anzahl: 42
in Betriebsstunden: 79099 h
Abstellverzögerung: 00 ms


90.3 Special settings
Expanded sliverweight range:
no
Can handling: 0 s
Cleaning Sliver duct: no
Number of parameter changes: 0
Number of cleanings: 8227111
Buffer index: 1
Cleaning time: 410 ms

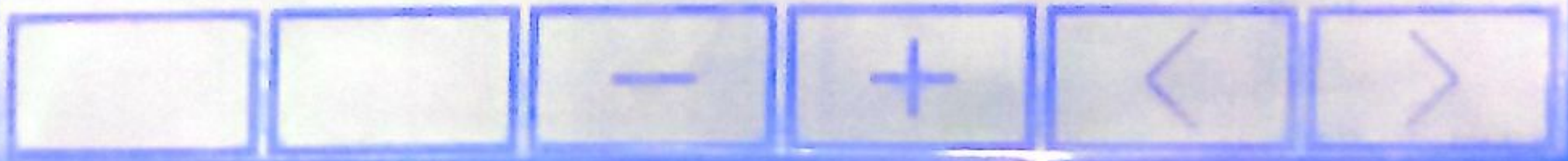

90.4 Settings Can changer
Status: stopped
Reference frequency: 42 1/sec
Actual frequency: 0 1/sec
Boundary: 10 %
Rotations: 0 1/min
Stop numbers: 17 (01.01.96 00:03:13)
Stop list: 18)

90.5 Actual value of machine

Current temperature: 46 °C

Max. temperature today: 46 °C
Timestamp: (19.03.24 11:22:05)

Max. temperature ever: 75 °C
Timestamp: (07.11.20 20:24:17)
Reset max. temp. ever: no



91.1 Exzentrizitaetsfilter

Tastrollen:

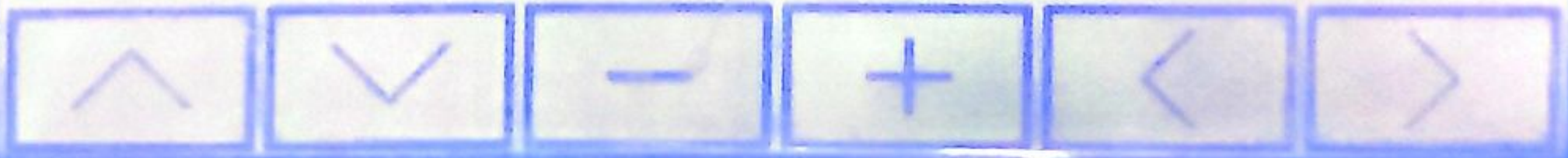
Filter: off

Exzentrizitaet: 0.014 mm

Exzentrizitaet in Ordnung

Abzugsscheiben:

Filter: on



91.2 D95 <--> D[illegible]

REG/RQM version: D295 (B195)

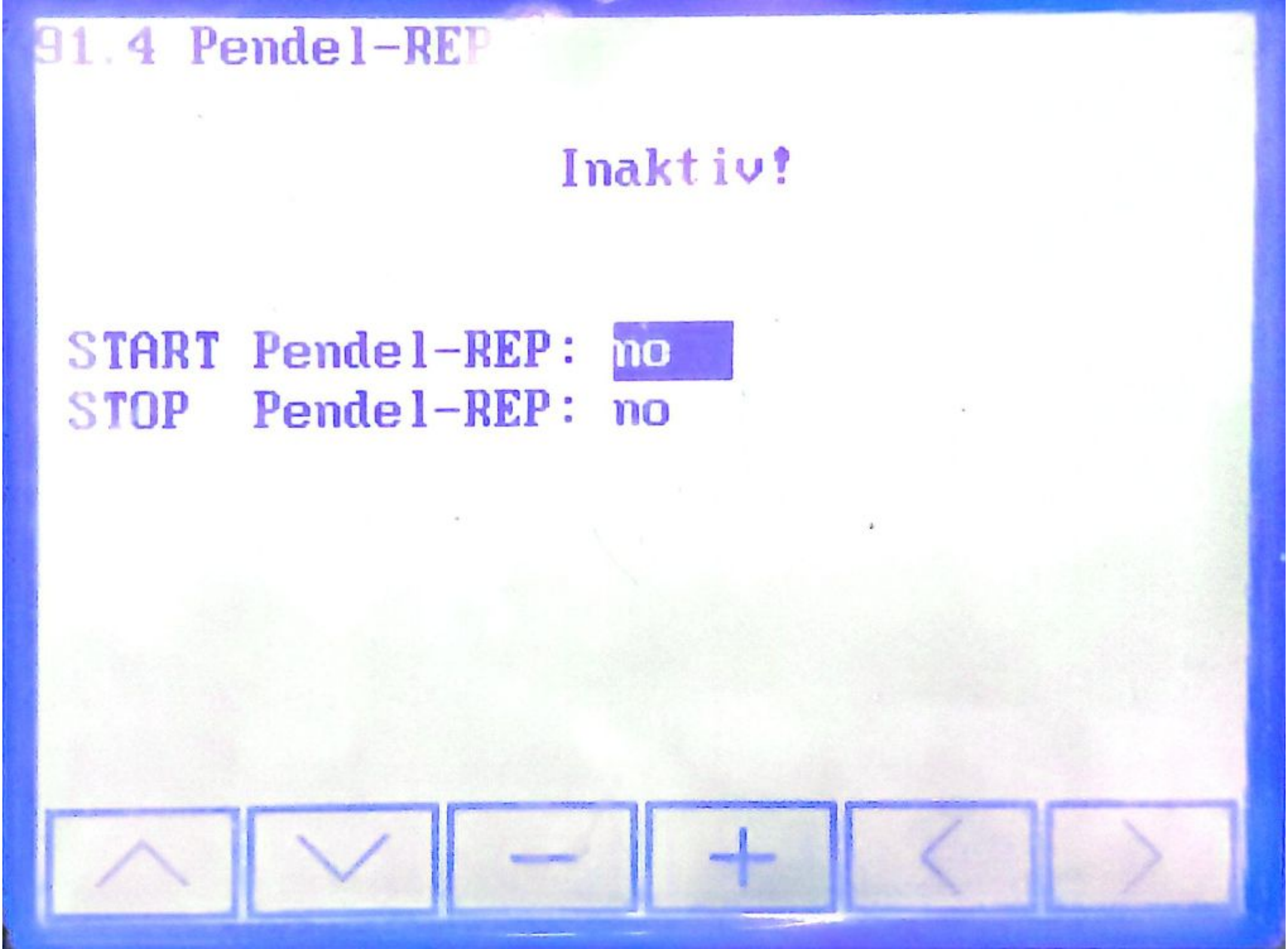
91.3 Sensorwerte

REG:

Ausgangsspannung:	6217	mV
Tastrollenspannung:	5680	mV
Temperatur:	46.12	°C

RQM:

Ausgangsspannung:	6160	mV
Abzugsscheiben-Spannung:	3682	mV
Temperatur:	58.06	°C


91.4 Pendel-REP
Inaktiv!
START Pendel-REP: no
STOP Pendel-REP: no